



SEMiX® 5

## 3-Level NPC IGBT-Module

## SEMiX305MLI12E4V2

## Features\*

- Solderless assembling solution with PressFIT signal pins and screw power terminals
- IGBT 4 Trench Gate Technology
- $V_{CE(sat)}$  with positive temperature coefficient
- Low inductance case
- Reliable mechanical design with injection moulded terminals and reliable internal connections
- UL recognized file no. E63532
- NTC temperature sensor inside

## Typical Applications

- Solar, Power Supply

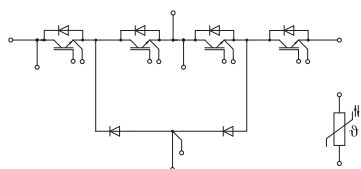
## Remarks\*

- Case temperature limited to  $T_C=125^\circ\text{C}$  max.
- Product reliability results valid for  $T_j \leq 150^\circ\text{C}$  (recommended  $T_{j,op} = -40 \dots +150^\circ\text{C}$ )
- IGBT1: outer IGBTs T1 & T4
- IGBT2: inner IGBTs T2 & T3
- Diode1: outer diodes D1 & D4
- Diode2: inner diodes D2 & D3
- Diode5: clamping diodes D5 & D6
- For storage and case temperature with TIM see document "TP(HALA P8) SEMiX 5p"

## Footnotes

<sup>1)</sup> Please find further technical information on the SEMIKRON website.

| Absolute Maximum Ratings |                                                                                                     |                        |             |      |
|--------------------------|-----------------------------------------------------------------------------------------------------|------------------------|-------------|------|
| Symbol                   |                                                                                                     | Conditions             | Values      | Unit |
| IGBT1                    |                                                                                                     |                        |             |      |
| V <sub>CES</sub>         | T <sub>j</sub> = 25 °C                                                                              |                        | 1200        | V    |
| I <sub>C</sub>           | T <sub>j</sub> = 175 °C                                                                             | T <sub>c</sub> = 25 °C | 451         | A    |
|                          |                                                                                                     | T <sub>c</sub> = 80 °C | 347         | A    |
| I <sub>Cnom</sub>        |                                                                                                     |                        | 300         | A    |
| I <sub>CRM</sub>         |                                                                                                     |                        | 900         | A    |
| V <sub>GES</sub>         |                                                                                                     |                        | -20 ... 20  | V    |
| t <sub>psc</sub>         | V <sub>CC</sub> = 800 V, V <sub>GE</sub> ≤ 15 V, T <sub>j</sub> = 150 °C, V <sub>CES</sub> ≤1200 V  |                        | 10          | µs   |
| T <sub>j</sub>           |                                                                                                     |                        | -40 ... 175 | °C   |
| IGBT2                    |                                                                                                     |                        |             |      |
| V <sub>CES</sub>         | T <sub>j</sub> = 25 °C                                                                              |                        | 1200        | V    |
| I <sub>C</sub>           | T <sub>j</sub> = 175 °C                                                                             | T <sub>c</sub> = 25 °C | 453         | A    |
|                          |                                                                                                     | T <sub>c</sub> = 80 °C | 348         | A    |
| I <sub>Cnom</sub>        |                                                                                                     |                        | 300         | A    |
| I <sub>CRM</sub>         |                                                                                                     |                        | 900         | A    |
| V <sub>GES</sub>         |                                                                                                     |                        | -20 ... 20  | V    |
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| T <sub>j</sub>           |                                                                                                     |                        | -40 ... 175 | °C   |
| Diode1                   |                                                                                                     |                        |             |      |
| V <sub>RRM</sub>         | T <sub>j</sub> = 25 °C                                                                              |                        | 1200        | V    |
| I <sub>F</sub>           | T <sub>j</sub> = 175 °C                                                                             | T <sub>c</sub> = 25 °C | 344         | A    |
|                          |                                                                                                     | T <sub>c</sub> = 80 °C | 257         | A    |
| I <sub>FRM</sub>         |                                                                                                     |                        | 600         | A    |
| I <sub>FSM</sub>         | 10 ms, sin 180°, T <sub>j</sub> = 25 °C                                                             |                        | 1620        | A    |
| T <sub>j</sub>           |                                                                                                     |                        | -40 ... 175 | °C   |
| Diode2                   |                                                                                                     |                        |             |      |
| V <sub>RRM</sub>         | T <sub>j</sub> = 25 °C                                                                              |                        | 1200        | V    |
| I <sub>F</sub>           | T <sub>j</sub> = 175 °C                                                                             | T <sub>c</sub> = 25 °C | 344         | A    |
|                          |                                                                                                     | T <sub>c</sub> = 80 °C | 257         | A    |
| I <sub>FRM</sub>         |                                                                                                     |                        | 600         | A    |
| I <sub>FSM</sub>         | 10 ms, sin 180°, T <sub>j</sub> = 25 °C                                                             |                        | 1620        | A    |
| T <sub>j</sub>           |                                                                                                     |                        | -40 ... 175 | °C   |
| Diode5                   |                                                                                                     |                        |             |      |
| V <sub>RRM</sub>         | T <sub>j</sub> = 25 °C                                                                              |                        | 1200        | V    |
| I <sub>F</sub>           | T <sub>j</sub> = 175 °C                                                                             | T <sub>c</sub> = 25 °C | 344         | A    |
|                          |                                                                                                     | T <sub>c</sub> = 80 °C | 257         | A    |
| I <sub>FRM</sub>         |                                                                                                     |                        | 600         | A    |
| I <sub>FSM</sub>         | 10 ms, sin 180°, T <sub>j</sub> = 25 °C                                                             |                        | 1620        | A    |
| T <sub>j</sub>           |                                                                                                     |                        | -40 ... 175 | °C   |
| Module                   |                                                                                                     |                        |             |      |
| I <sub>t(RMS)</sub>      |                                                                                                     |                        | 340         | A    |
| T <sub>stg</sub>         | module without TIM                                                                                  |                        | -40 ... 125 | °C   |
| V <sub>isol</sub>        | AC sinus 50Hz, t = 1 min                                                                            |                        | 4000        | V    |



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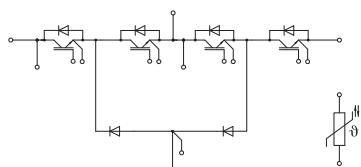
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| Characteristics      |                                                                                          |                         |      |       |      |      |
|----------------------|------------------------------------------------------------------------------------------|-------------------------|------|-------|------|------|
| Symbol               | Conditions                                                                               |                         | min. | typ.  | max. | Unit |
| IGBT1                |                                                                                          |                         |      |       |      |      |
| V <sub>CE(sat)</sub> | I <sub>C</sub> = 300 A                                                                   | T <sub>j</sub> = 25 °C  |      | 1.80  | 2.05 | V    |
|                      | V <sub>GE</sub> = 15 V<br>chiplevel                                                      | T <sub>j</sub> = 150 °C |      | 2.20  | 2.40 | V    |
| V <sub>CE0</sub>     | chiplevel                                                                                | T <sub>j</sub> = 25 °C  |      | 0.80  | 0.90 | V    |
|                      |                                                                                          | T <sub>j</sub> = 150 °C |      | 0.70  | 0.80 | V    |
| r <sub>CE</sub>      | V <sub>GE</sub> = 15 V<br>chiplevel                                                      | T <sub>j</sub> = 25 °C  |      | 3.3   | 3.8  | mΩ   |
|                      |                                                                                          | T <sub>j</sub> = 150 °C |      | 5.0   | 5.3  | mΩ   |
| V <sub>GE(th)</sub>  | V <sub>GE</sub> = V <sub>CE</sub> , I <sub>C</sub> = 12 mA                               |                         | 5    | 5.8   | 6.5  | V    |
| I <sub>CES</sub>     | V <sub>GE</sub> = 0 V, V <sub>CE</sub> = 1200 V, T <sub>j</sub> = 25 °C                  |                         |      |       | 4.0  | mA   |
| C <sub>ies</sub>     | V <sub>CE</sub> = 25 V<br>V <sub>GE</sub> = 0 V                                          | f = 1 MHz               |      | 18.6  |      | nF   |
| C <sub>oes</sub>     |                                                                                          | f = 1 MHz               |      | 1.16  |      | nF   |
| C <sub>res</sub>     |                                                                                          | f = 1 MHz               |      | 1.02  |      | nF   |
| Q <sub>G</sub>       | V <sub>GE</sub> = -8V...+15V                                                             |                         |      | 1700  |      | nC   |
| R <sub>Gint</sub>    | T <sub>j</sub> = 25 °C                                                                   |                         |      | 2.5   |      | Ω    |
| t <sub>d(on)</sub>   | V <sub>CC</sub> = 600 V                                                                  | T <sub>j</sub> = 150 °C |      | 71    |      | ns   |
| t <sub>r</sub>       | I <sub>C</sub> = 300 A                                                                   | T <sub>j</sub> = 150 °C |      | 51    |      | ns   |
| E <sub>on</sub>      | V <sub>GE</sub> = +15/-8 V                                                               | T <sub>j</sub> = 150 °C |      | 17.4  |      | mJ   |
| t <sub>d(off)</sub>  | R <sub>G on</sub> = 0.5 Ω                                                                | T <sub>j</sub> = 150 °C |      | 488   |      | ns   |
| t <sub>f</sub>       | R <sub>G off</sub> = 1.5 Ω                                                               | T <sub>j</sub> = 150 °C |      | 148   |      | ns   |
| E <sub>off</sub>     | di/dt <sub>on</sub> = 5700 A/μs<br>di/dt <sub>off</sub> = 2300 A/μs<br>dv/dt = 3500 V/μs | T <sub>j</sub> = 150 °C |      | 38.7  |      | mJ   |
| R <sub>th(j-c)</sub> | per IGBT                                                                                 |                         |      |       | 0.1  | K/W  |
| R <sub>th(c-s)</sub> | per IGBT (λgrease=0.81 W/(m*K))                                                          |                         |      | 0.077 |      | K/W  |
| R <sub>th(c-s)</sub> | per IGBT, pre-applied phase change material                                              |                         |      | 0.037 |      | K/W  |
| IGBT2                |                                                                                          |                         |      |       |      |      |
| V <sub>CE(sat)</sub> | I <sub>C</sub> = 300 A                                                                   | T <sub>j</sub> = 25 °C  |      | 1.80  | 2.05 | V    |
|                      | V <sub>GE</sub> = 15 V<br>chiplevel                                                      | T <sub>j</sub> = 150 °C |      | 2.20  | 2.40 | V    |
| V <sub>CE0</sub>     | chiplevel                                                                                | T <sub>j</sub> = 25 °C  |      | 0.80  | 0.90 | V    |
|                      |                                                                                          | T <sub>j</sub> = 150 °C |      | 0.70  | 0.80 | V    |
| r <sub>CE</sub>      | V <sub>GE</sub> = 15 V<br>chiplevel                                                      | T <sub>j</sub> = 25 °C  |      | 3.3   | 3.8  | mΩ   |
|                      |                                                                                          | T <sub>j</sub> = 150 °C |      | 5.0   | 5.3  | mΩ   |
| V <sub>GE(th)</sub>  | V <sub>GE</sub> = V <sub>CE</sub> , I <sub>C</sub> = 12 mA                               |                         | 5    | 5.8   | 6.5  | V    |
| I <sub>CES</sub>     | V <sub>GE</sub> = 0 V, V <sub>CE</sub> = 1200 V, T <sub>j</sub> = 25 °C                  |                         |      |       | 4.0  | mA   |
| C <sub>ies</sub>     | V <sub>CE</sub> = 25 V<br>V <sub>GE</sub> = 0 V                                          | f = 1 MHz               |      | 18.6  |      | nF   |
| C <sub>oes</sub>     |                                                                                          | f = 1 MHz               |      | 1.16  |      | nF   |
| C <sub>res</sub>     |                                                                                          | f = 1 MHz               |      | 1.02  |      | nF   |
| Q <sub>G</sub>       | V <sub>GE</sub> = -8V...+15V                                                             |                         |      | 1700  |      | nC   |
| R <sub>Gint</sub>    | T <sub>j</sub> = 25 °C                                                                   |                         |      | 2.5   |      | Ω    |
| t <sub>d(on)</sub>   | V <sub>CC</sub> = 600 V                                                                  | T <sub>j</sub> = 150 °C |      | 116   |      | ns   |
| t <sub>r</sub>       | I <sub>C</sub> = 300 A                                                                   | T <sub>j</sub> = 150 °C |      | 58    |      | ns   |
| E <sub>on</sub>      | V <sub>GE</sub> = +15/-8 V                                                               | T <sub>j</sub> = 150 °C |      | 17.6  |      | mJ   |
| t <sub>d(off)</sub>  | R <sub>G on</sub> = 0.5 Ω                                                                | T <sub>j</sub> = 150 °C |      | 520   |      | ns   |
| t <sub>f</sub>       | R <sub>G off</sub> = 1.5 Ω                                                               | T <sub>j</sub> = 150 °C |      | 158   |      | ns   |
| E <sub>off</sub>     | di/dt <sub>on</sub> = 4500 A/μs<br>di/dt <sub>off</sub> = 2100 A/μs<br>dv/dt = 4000 V/μs | T <sub>j</sub> = 150 °C |      | 40.6  |      | mJ   |
| R <sub>th(j-c)</sub> | per IGBT                                                                                 |                         |      |       | 0.1  | K/W  |
| R <sub>th(c-s)</sub> | per IGBT (λgrease=0.81 W/(m*K))                                                          |                         |      | 0.09  |      | K/W  |
| R <sub>th(c-s)</sub> | per IGBT, pre-applied phase change material                                              |                         |      | 0.047 |      | K/W  |



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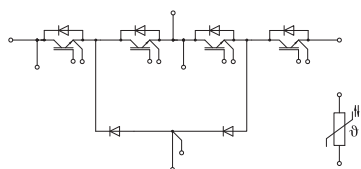
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| Characteristics                  |                                              |                         |      |       |      |      |
|----------------------------------|----------------------------------------------|-------------------------|------|-------|------|------|
| Symbol                           | Conditions                                   |                         | min. | typ.  | max. | Unit |
| Diode1                           |                                              |                         |      |       |      |      |
| V <sub>F</sub> = V <sub>EC</sub> | I <sub>F</sub> = 300 A                       | T <sub>j</sub> = 25 °C  |      | 2.14  | 2.46 | V    |
|                                  | V <sub>GE</sub> = 0 V                        | T <sub>j</sub> = 150 °C |      | 2.07  | 2.38 | V    |
|                                  | chiplevel                                    |                         |      |       |      |      |
| V <sub>F0</sub>                  |                                              | T <sub>j</sub> = 25 °C  |      | 1.30  | 1.50 | V    |
|                                  | chiplevel                                    | T <sub>j</sub> = 150 °C |      | 0.90  | 1.10 | V    |
| r <sub>F</sub>                   |                                              | T <sub>j</sub> = 25 °C  |      | 2.8   | 3.2  | mΩ   |
|                                  | chiplevel                                    | T <sub>j</sub> = 150 °C |      | 3.9   | 4.3  | mΩ   |
| I <sub>RRM</sub>                 | I <sub>F</sub> = 300 A                       | T <sub>j</sub> = 150 °C |      | 306   |      | A    |
| Q <sub>rr</sub>                  | di/dt <sub>off</sub> = 4500 A/μs             | T <sub>j</sub> = 150 °C |      | 46    |      | μC   |
|                                  | V <sub>CC</sub> = 600 V                      |                         |      |       |      |      |
| E <sub>rr</sub>                  | V <sub>GE</sub> = +15/-8 V                   | T <sub>j</sub> = 150 °C |      | 22    |      | mJ   |
| R <sub>th(j-c)</sub>             | per diode                                    |                         |      | 0.18  |      | K/W  |
| R <sub>th(c-s)</sub>             | per diode (λgrease=0.81 W/(m*K))             |                         |      | 0.074 |      | K/W  |
| R <sub>th(c-s)</sub>             | per diode, pre-applied phase change material |                         |      | 0.058 |      | K/W  |
| Diode2                           |                                              |                         |      |       |      |      |
| V <sub>F</sub> = V <sub>EC</sub> | I <sub>F</sub> = 300 A                       | T <sub>j</sub> = 25 °C  |      | 2.14  | 2.46 | V    |
|                                  | V <sub>GE</sub> = 0 V                        | T <sub>j</sub> = 150 °C |      | 2.07  | 2.38 | V    |
|                                  | chiplevel                                    |                         |      |       |      |      |
| V <sub>F0</sub>                  |                                              | T <sub>j</sub> = 25 °C  |      | 1.30  | 1.50 | V    |
|                                  | chiplevel                                    | T <sub>j</sub> = 150 °C |      | 0.90  | 1.10 | V    |
| r <sub>F</sub>                   |                                              | T <sub>j</sub> = 25 °C  |      | 2.8   | 3.2  | mΩ   |
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| I <sub>RRM</sub>                 | I <sub>F</sub> = 300 A                       | T <sub>j</sub> = 150 °C |      | 306   |      | A    |
| Q <sub>rr</sub>                  | di/dt <sub>off</sub> = 6000 A/μs             | T <sub>j</sub> = 150 °C |      | 46    |      | μC   |
|                                  | V <sub>R</sub> = 600 V                       |                         |      |       |      |      |
| E <sub>rr</sub> 1)               | V <sub>GE</sub> = +15/-8 V                   | T <sub>j</sub> = 150 °C |      | -     |      | mJ   |
| R <sub>th(j-c)</sub>             | per diode                                    |                         |      | 0.18  |      | K/W  |
| R <sub>th(c-s)</sub>             | per diode (λgrease=0.81 W/(m*K))             |                         |      | 0.098 |      | K/W  |
| R <sub>th(c-s)</sub>             | per diode, pre-applied phase change material |                         |      | 0.054 |      | K/W  |
| Diode5                           |                                              |                         |      |       |      |      |
| V <sub>F</sub> = V <sub>EC</sub> | I <sub>F</sub> = 300 A                       | T <sub>j</sub> = 25 °C  |      | 2.14  | 2.46 | V    |
|                                  | chiplevel                                    | T <sub>j</sub> = 150 °C |      | 2.07  | 2.38 | V    |
|                                  |                                              |                         |      |       |      |      |
| V <sub>F0</sub>                  |                                              | T <sub>j</sub> = 25 °C  |      | 1.30  | 1.50 | V    |
|                                  | chiplevel                                    | T <sub>j</sub> = 150 °C |      | 0.90  | 1.10 | V    |
| r <sub>F</sub>                   |                                              | T <sub>j</sub> = 25 °C  |      | 2.8   | 3.2  | mΩ   |
|                                  | chiplevel                                    | T <sub>j</sub> = 150 °C |      | 3.9   | 4.3  | mΩ   |
| I <sub>RRM</sub>                 | I <sub>F</sub> = 300 A                       | T <sub>j</sub> = 150 °C |      | 406   |      | A    |
| Q <sub>rr</sub>                  | di/dt <sub>off</sub> = 5700 A/μs             | T <sub>j</sub> = 150 °C |      | 46    |      | μC   |
|                                  | V <sub>R</sub> = 600 V                       |                         |      |       |      |      |
| E <sub>rr</sub>                  | V <sub>GE</sub> = +15/-8 V                   | T <sub>j</sub> = 150 °C |      | 24.2  |      | mJ   |
| R <sub>th(j-c)</sub>             | per diode                                    |                         |      | 0.18  |      | K/W  |
| R <sub>th(c-s)</sub>             | per diode (λgrease=0.81 W/(m*K))             |                         |      | 0.109 |      | K/W  |
| R <sub>th(c-s)</sub>             | per diode, pre-applied phase change material |                         |      | 0.081 |      | K/W  |



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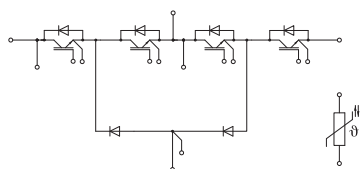
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|---------------------------|---------------------------------------------------------------------------------------------------------|---------------------------|----------------|-----------|
| Symbol                    | Conditions                                                                                              | min.                      | typ.           | max. Unit |
| <b>Module</b>             |                                                                                                         |                           |                |           |
| $L_{sCE1}$                |                                                                                                         |                           | 27             | nH        |
| $L_{sCE2}$                |                                                                                                         |                           | 34             | nH        |
| $R_{CC'+EE'}$             | measured between terminal 5 and 1                                                                       | $T_C = 25^\circ\text{C}$  | 0.8            | mΩ        |
|                           |                                                                                                         | $T_C = 125^\circ\text{C}$ | 1.1            | mΩ        |
| $R_{th(c-s)1}$            | calculated without thermal coupling                                                                     |                           | 0.009          | K/W       |
| $R_{th(c-s)2}$            | including thermal coupling, $T_s$ underneath module ( $\lambda_{grease}=0.81 \text{ W/(m}^2\text{K)}$ ) |                           | 0.014          | K/W       |
| $R_{th(c-s)2}$            | including thermal coupling, $T_s$ underneath module, pre-applied phase change material                  |                           | 0.008          | K/W       |
| $M_s$                     | to heat sink (M5)                                                                                       | 3                         |                | 6 Nm      |
| $M_t$                     |                                                                                                         |                           |                |           |
|                           | to terminals (M6)                                                                                       | 3                         |                | 6 Nm      |
|                           |                                                                                                         |                           |                | Nm        |
| $w$                       |                                                                                                         |                           | 398            | g         |
| <b>Temperature Sensor</b> |                                                                                                         |                           |                |           |
| $R_{100}$                 | $T_C=100^\circ\text{C}$ ( $R_{25}=5 \text{ k}\Omega$ )                                                  |                           | $493 \pm 5\%$  | Ω         |
| $B_{100/125}$             | $R(T)=R_{100}\exp[B_{100/125}(1/T-1/T_{100})]$ ; $T[K]$                                                 |                           | $3550 \pm 2\%$ | K         |



**MLI**

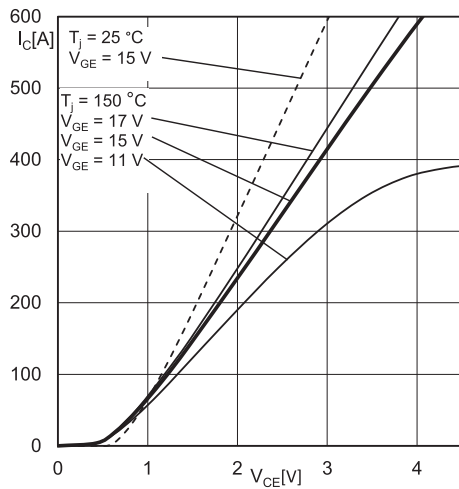


Fig. 1: Typ. IGBT1 output characteristic, incl.  $R_{CC}'+EE'$

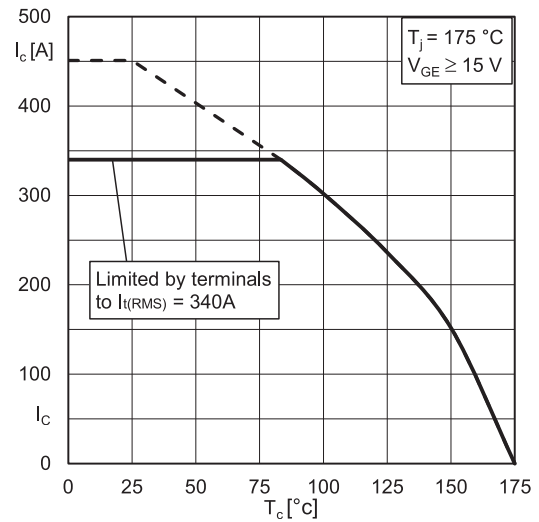


Fig. 2: IGBT1 rated current vs. Temperature  $I_c=f(T_c)$

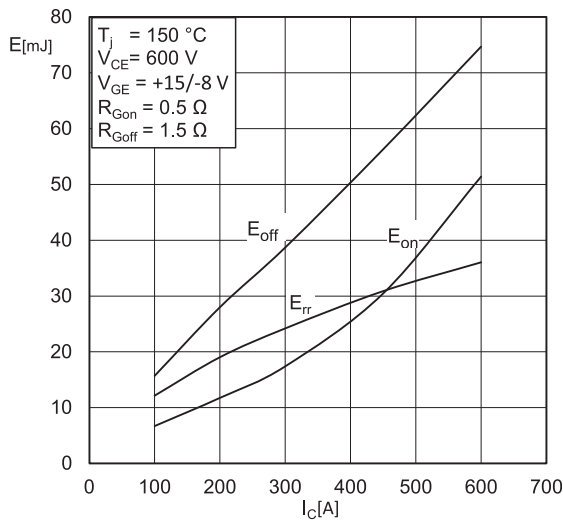


Fig. 3: Typ. IGBT1 & Diode5 turn-on /-off energy =  $f(I_c)$

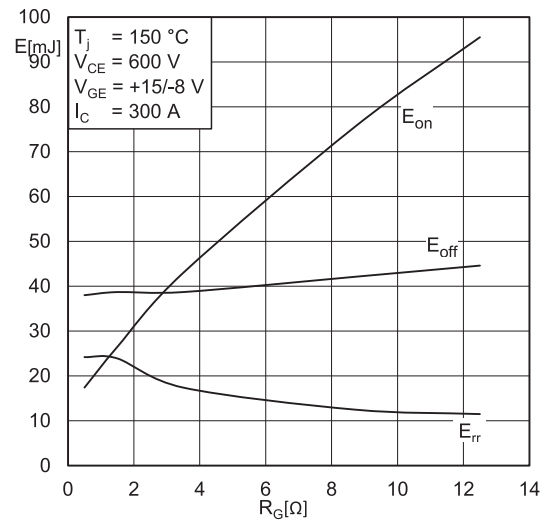


Fig. 4: Typ. IGBT1 & Diode5 turn-on /-off energy =  $f(R_G)$

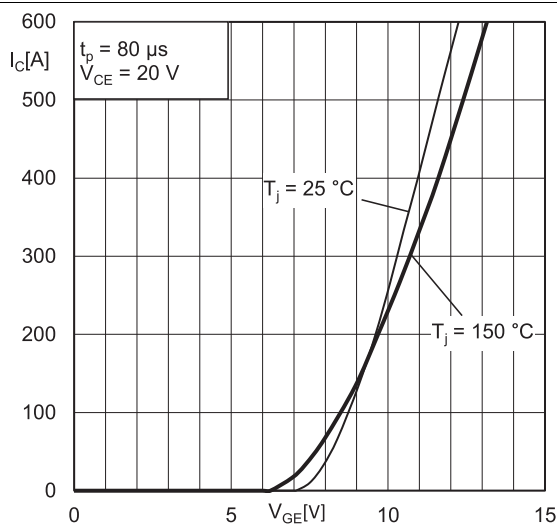


Fig. 5: Typ. IGBT1 transfer characteristic

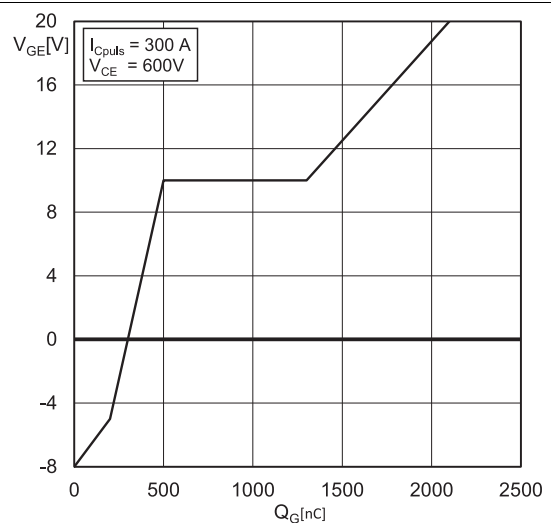


Fig. 6: Typ. IGBT1 gate charge characteristic

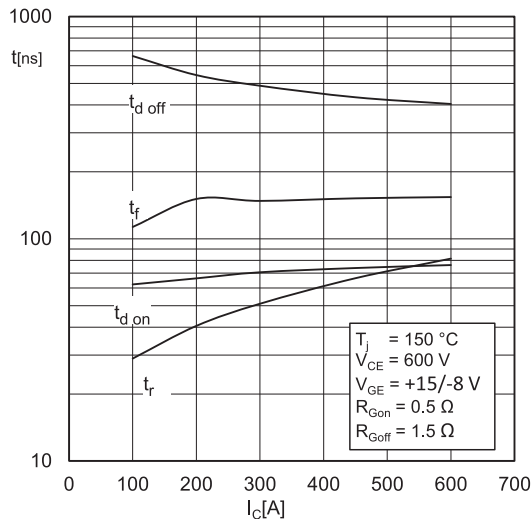


Fig. 7: Typ. IGBT1 switching times vs.  $I_C$

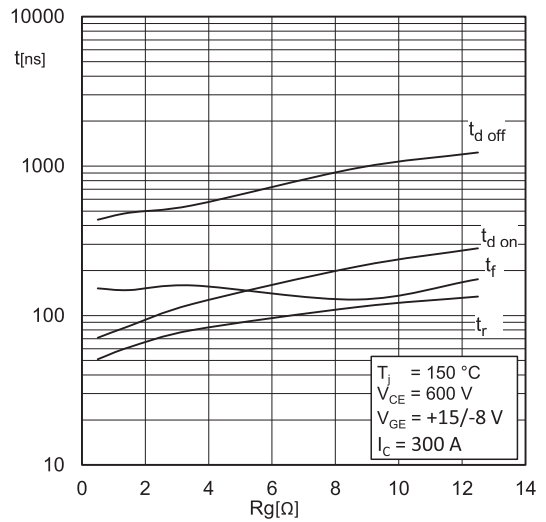


Fig. 8: Typ. IGBT1 switching times vs. gate resistor  $R_G$

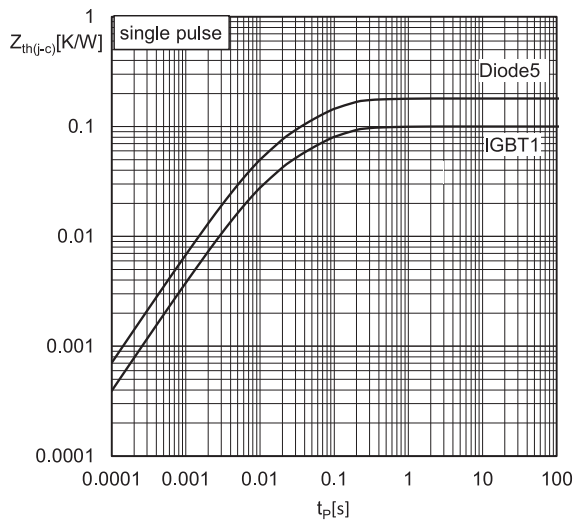


Fig. 9: Transient thermal impedance of IGBT1 & Diode5

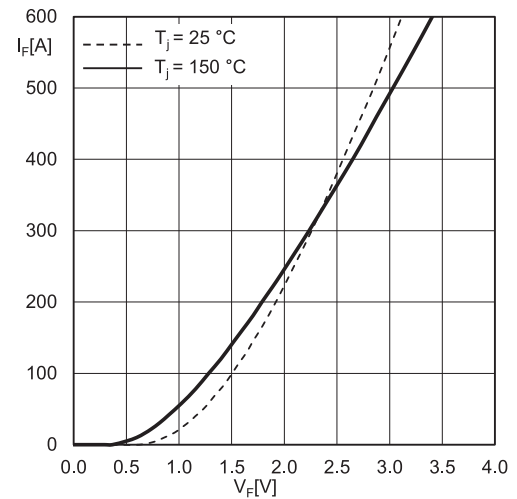


Fig. 10: Typ. Diode5 forward characteristic, incl.  $R_{CC'+EE'}$

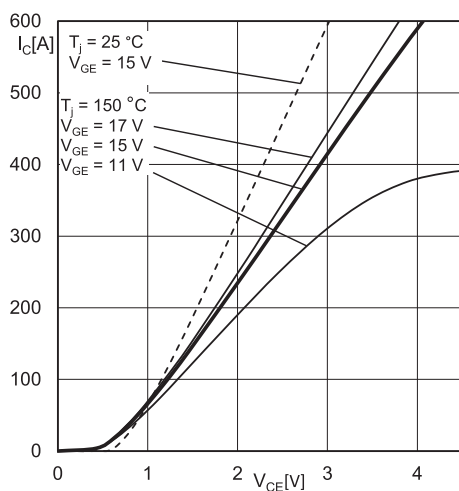


Fig. 13: Typ. IGBT2 output characteristic, incl.  $R_{CC'+EE'}$

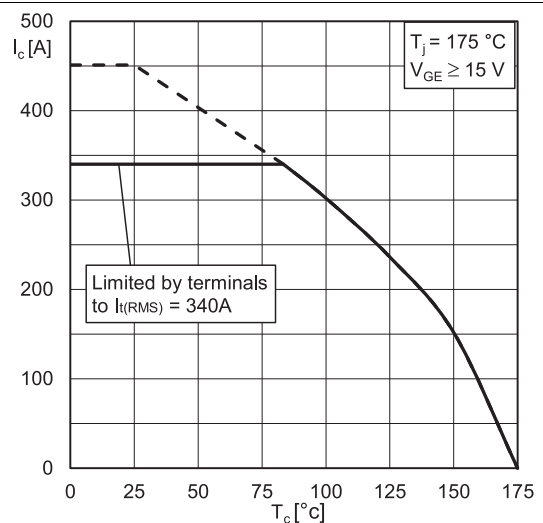


Fig. 14: IGBT2 rated current vs. Temperature  $I_C = f(T_C)$

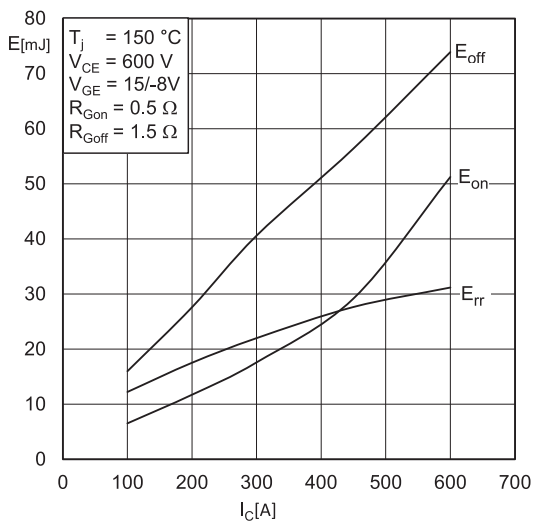


Fig. 15: Typ. IGBT2 & Diode1 turn-on /-off energy =  $f(I_C)$

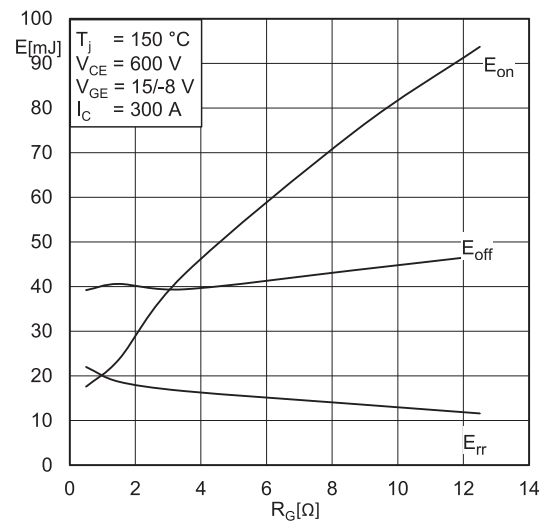


Fig. 16: Typ. IGBT2 & Diode1 turn-on / -off energy =  $f(R_G)$

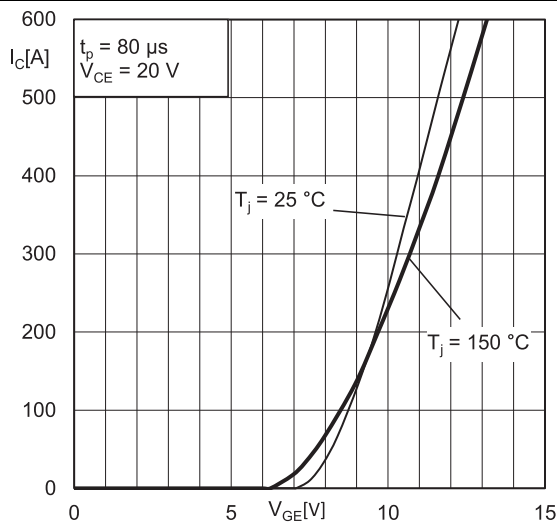


Fig. 17: Typ. IGBT2 transfer characteristic

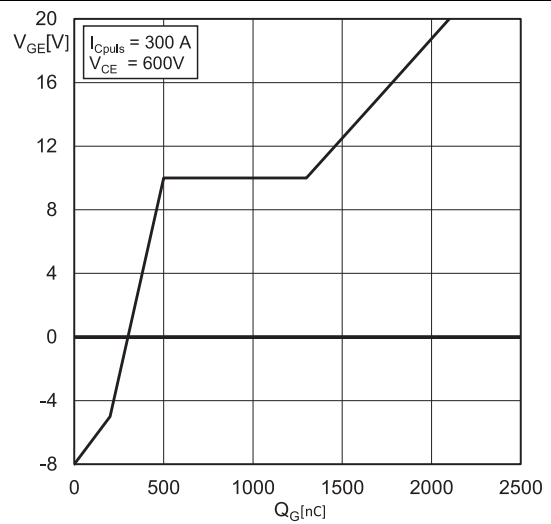


Fig. 18: Typ. IGBT2 gate charge characteristic

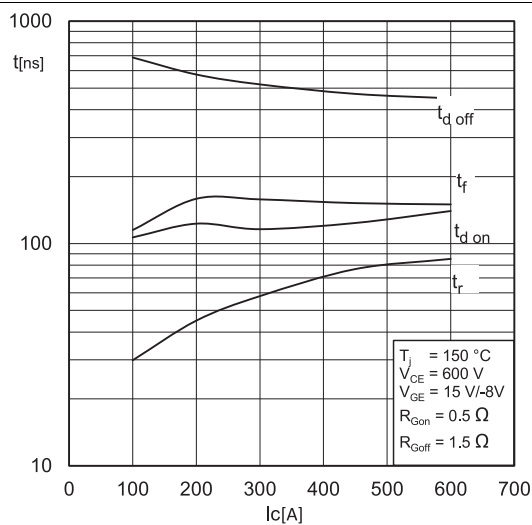


Fig. 19: Typ. IGBT2 switching times vs.  $I_C$

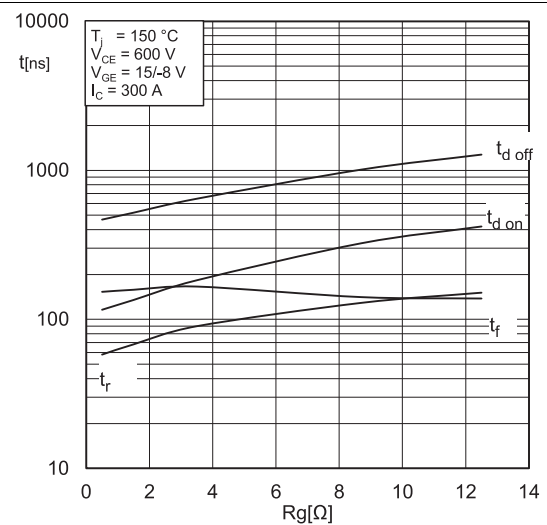


Fig. 20: Typ. IGBT2 switching times vs. gate resistor  $R_G$

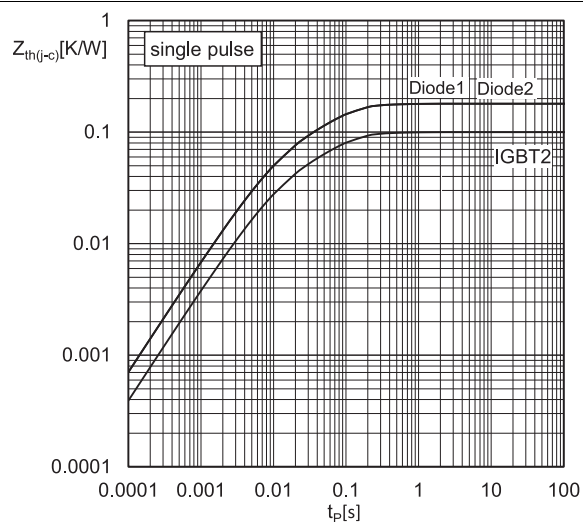


Fig. 21: Transient thermal impedance of IGBT2, Diode1 & Diode2

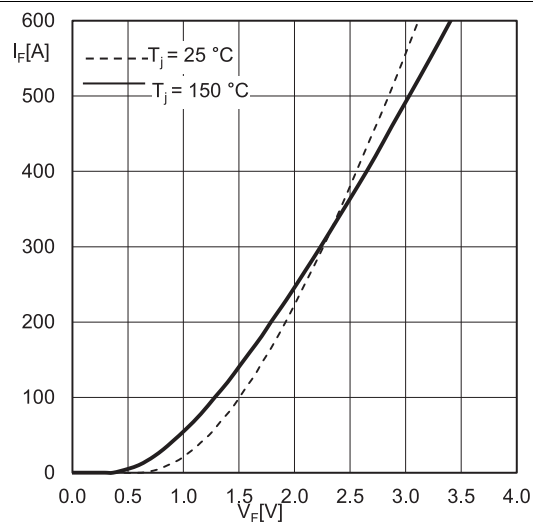
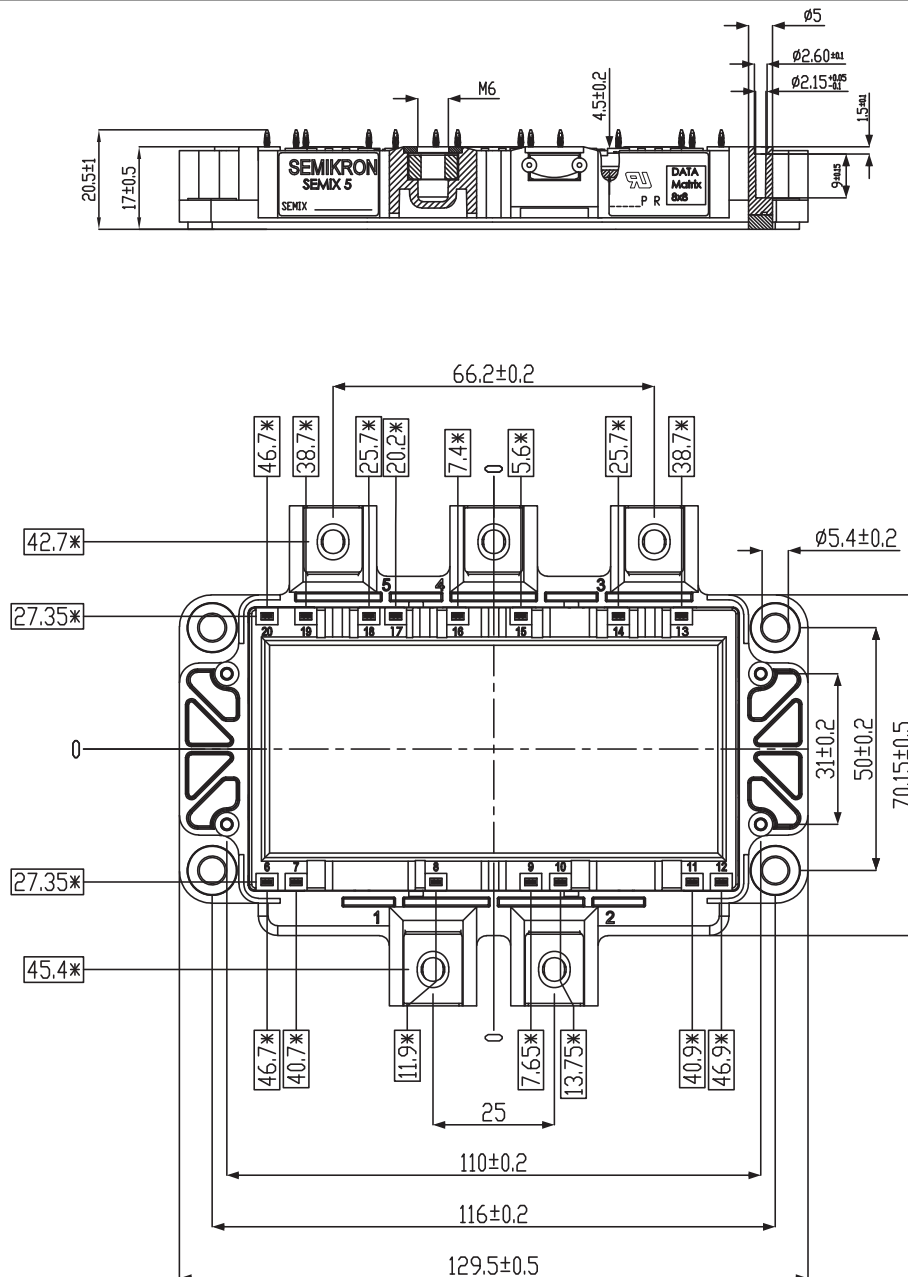


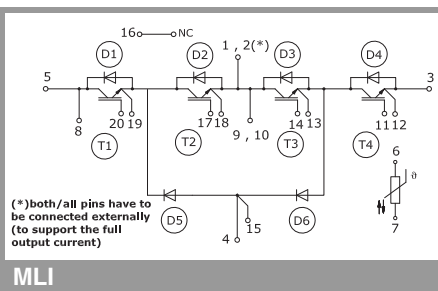
Fig. 22: Typ. Diode1 & Diode2 forward characteristic, incl.  $R_{CC'+EE'}$



\* = Dimensions in mm with tolerance of  $\pm 0.4$

For technical details please refer  
to SEMiX(R)5 Mounting Instruction

SEMiX5p



MLI

This is an electrostatic discharge sensitive device (ESDS) due to international standard IEC 61340.

## **\*IMPORTANT INFORMATION AND WARNINGS**

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